

Date: Tuesday, 5/16/2006 10:40:54 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEB
Job Number	: 27146	Part Number	: D2923
Estimate Number	: 10482	Drawing Number	: D2923 REV.A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/16/2006	Type	: LANDING GEAR
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A	Material	: N/A
Previous Run	: 25870	Due Date	: 6/4/2006
Written By	: <u>Sgt</u> COMMENT BELOW		
Checked & Approved By	: <u>JG</u> 06.05.16		
Comment	: Est. B 02.07.26 Updated Location RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26005108	Extrusion 'I Beam' thin
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) D2600-5-108 Extrusion 'I Beam' thin Batch: <u>D260010</u>	<u>PM 06-05-25(4)</u>
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
	Comment: LANDING GEAR RESOURCE 1 Cut D2600-5 Extrusion to length as per Dwg D2923. Deburr ends	<u>PM 06-05-25(4)</u>
3.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
	Comment: LANDING GEAR RESOURCE 1 1- Drill pilot holes in web as per Dwg D2923 using drill jig DT8481 2- Open holes to finish size as per Dwg D2923. 3- Deburr	<u>PM 06-05-26(4)</u> <u>PM 06-05-29(4)</u> <u>PM 06-05-29(4)</u>
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	<u>AE 06-05-29(4)</u>
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
	Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	<u>IT 06-05-29(4)</u>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA: 

Date: 06/05/30

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SE 06-05-29 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

Pm' 06-05-29 (4)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/05/30 (4)

Job Completion



U 06/05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A.	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes No DQA: \_\_\_\_\_

Date: \_\_\_\_\_

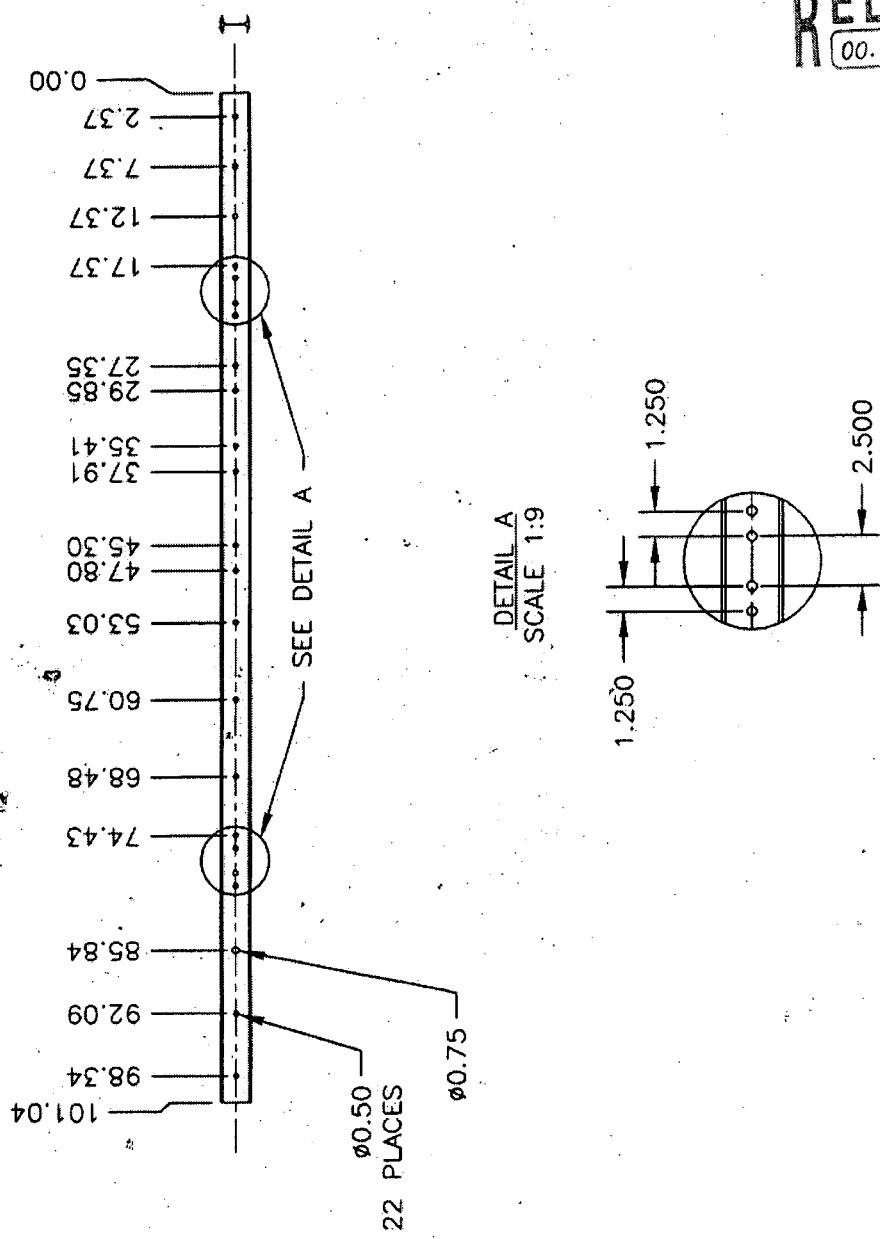
NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2923	REV. A SHEET 1 OF 1
DATE 99.10.14	TITLE WEB	SCALE 1:18	
A	99.10.14	NEW ISSUE	

**RELEASED**  
00.05.11

MAKE FROM D2600-5 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27146

SHOP COPY  
RETURN TO  
ENGINEERING

